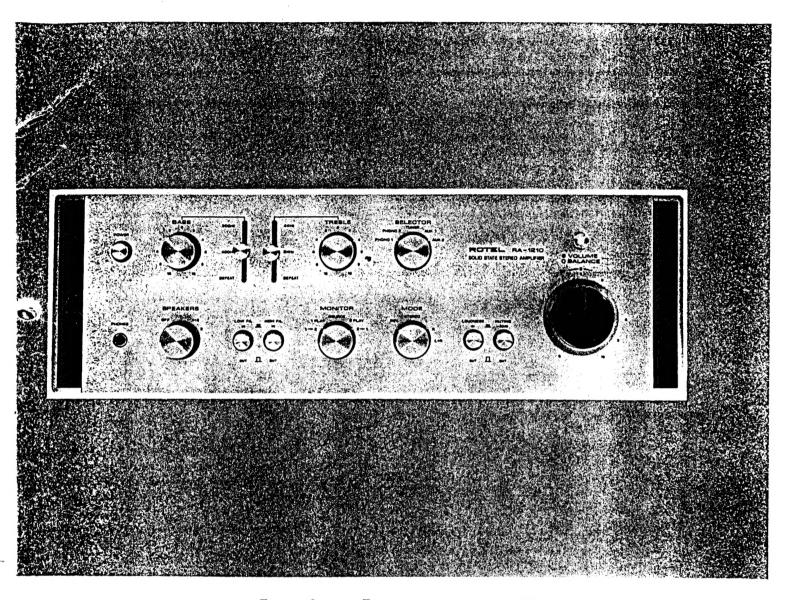


RA-1210

STEREO PRE-MAIN AMPLIFIER



technical manual

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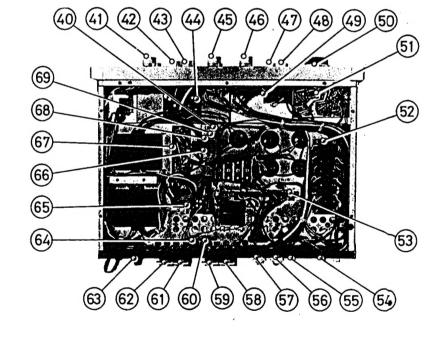
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CHASSIS LAYOUT

- 1. C003, Ripple Filter
- 2. C006, Ripple Filter
- 3. Volume Control
- 4. F003, DC Fuse, +B, R-ch.
- 5. Function Selector
- 6. C007, Ripple Filter
- 7. Treble Control
- 8. Switch, Treble Turn-over, Roll-off
- 9. Switch, Bass Turn-over, Roll-off
- 10. Bass Control
- 11. Switch, Power Supply
- 12. D903, Rectifier
- 13. D905, Rectifier
- 14. F001, DC Fuse, +B L-ch.
- 15. F002, DC Fuse, -B, L-ch.
- 16. T001, Power Transformer
- 17. D906, Rectifier
- 18. D904, Rectifier
- 19. Voltage Selector
- 20. T002, Power Transformer
- 21. J001, AC Outlet
- 22. RY901, Delay Relay
- 23. Q003, Power Transistor, R-ch.
- 24. F004, DC Fuse, -B, R-ch.
- 25. Q612, Driver Transistor, R-ch.
- 26. Terminal, Tape Monitor
- 27. Q004, Power Transistor, R-ch.
- 28. VR602, Idling Current Adj., R-ch.
- 29. Q611, Driver Transistor, R-ch.
- 30. Q002, Power Transistor, L-ch.
- 31. Terminal, Phono, Aux Input
- 32. Q605, Driver Transistor, L-ch.
- 33. Q001, Power Transistor, L-ch.
- 34. Q606, Driver Transistor, L-ch.
- 35. VR601, Idling Current Adj., L-ch.36. Main Amp. Circuit Board
- 37. Equalizer Amp. Circuit Board
- 38. C004, Ripple Filter
- 39. C005, Ripple Filter
- 40. Stabilizer Circuit Board
- 41. Speakers Selector
- 42. Switch, Low Filter
- 43. Switch, High Filter
- 44. Filter Switch Circuit Board
- 45. Switch, Monitor
- 46. Switch, Mode
- 47. Switch, Loudness
- 48. Switch, Muting
- 49. Loudness Switch Circuit Board
- 50. Balance Control
- 51. Volume Control
- 52. Aux Input Circuit Board
- 53. Bracket, Main Amp. Circuit Board
- 54. Switch, Phono Input Impedance
- 55. Switch, Phono Input Sensitibity

1 2 3 4 5 6 7 8 9 10 11 39 38 38 36 35 36 37 36 37 39 30 31 30 29 28 27 26 25 24 23 22 21



- 56. Terminal, Pre OUT, Main IN, R-ch.
- 57. Terminal, Pre OUT, Main IN, L-ch.
- 58. Terminal, Speaker-1, R-ch.
- 59. Terminal, Speaker-2, R-ch.
- 60. Circuit Breaker, R-ch.
- 61. Terminal, Speaker-1, L-ch.
- 62. Terminal, Speaker-2, L-ch.

- 63. F005, AC Fuse
- 64. Circuit Breaker, L-ch.
- 65. Relay Circuit Board
- 66. D902, Zener Diode
- 67. Rectifier Circuit Board68. Q901, Stabilizer Transistor
- 69. D901, Rectifier

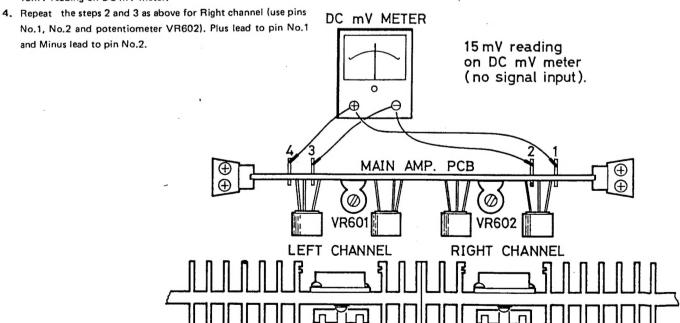
PRECAUTIONS

- Always disconnect the chassis from power line when soldering.
 Turning the power switch OFF is not enough. Power line leakage passing through the heating element may destroy the transistors.
- Never attempt to do any work on the transistor amplifiers without first disconnecting the AC line cord and waiting until the power supply filter capacitors have discharged.
- Replacement for output and driver transistors, if necessary, must be made from the same beta group as the original type.
- 4. If one output transistor burns out (open or short) always remove all output transistors in that channel and check the bias
- adjustment, the control and other parts in the network with an ohm-meter before inserting a new transistor. All transistors in one channel will be destroyed if the base biasing circuit is open on the emitter end.
- When mounting a replacement power transistor, be sure the bottom of the flange, the mica insulators and the surface of the heat sink are free of foreign matter, for they may cause transistors failure.
- Silicon grease must be applied between the transistor and the mica insulator, and between the mica insulator and the heat sink for better heat conduction.

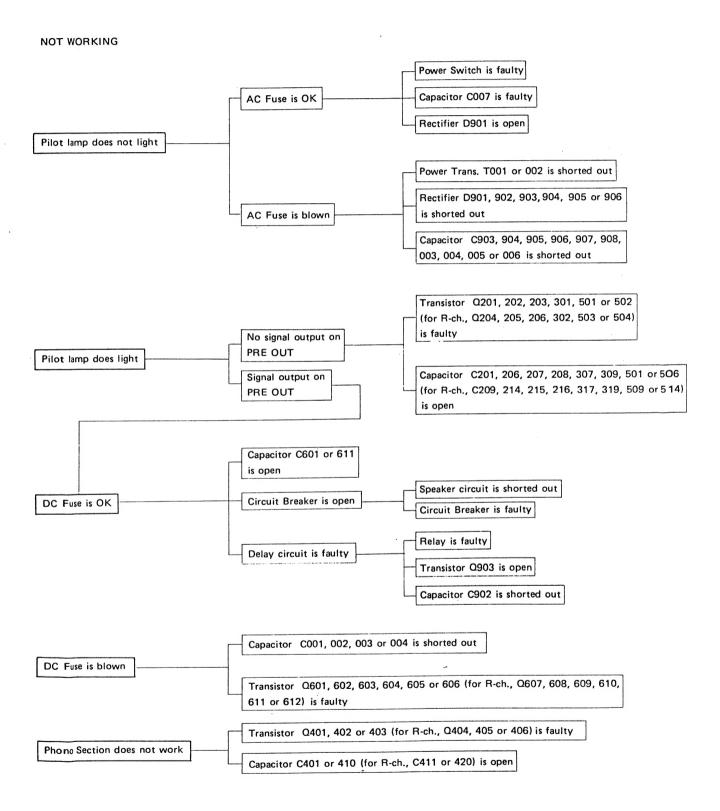
BIAS (IDLING CURRENT) ADJUSTMENT

Adjust Idling Current using a DC milli-volt meter.

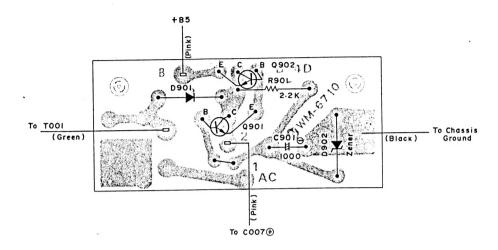
- Set Volume Control to minimum position = no signal input.
- Connect the plus lead of a DC mV meter to pin No.4 (on Main Amp. PCB) and the minus lead of a DC mV meter to pin No.3 (see below).
- Rotate VR601 potentiometer (on Main Amp. PCB) to obtain a 15mV reading on DC mV meter.



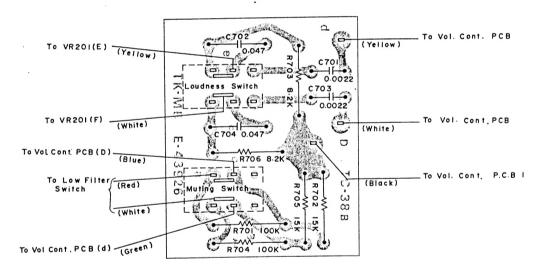
TROUBLE SHOOTING



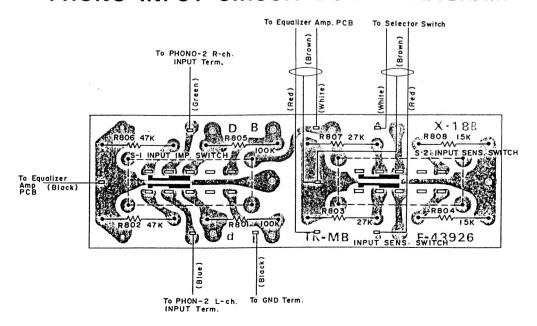
STABILIZER CIRCUIT BOARD DIAGRAM



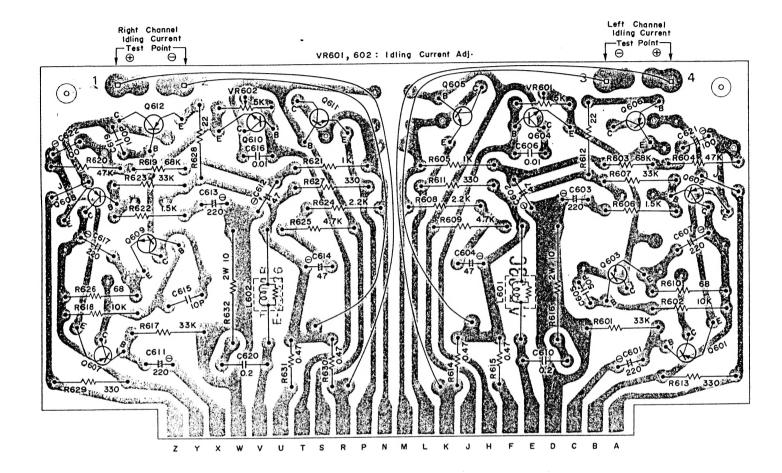
LOUDNESS AND MUTING CIRCUIT BOARD DIAGRAM



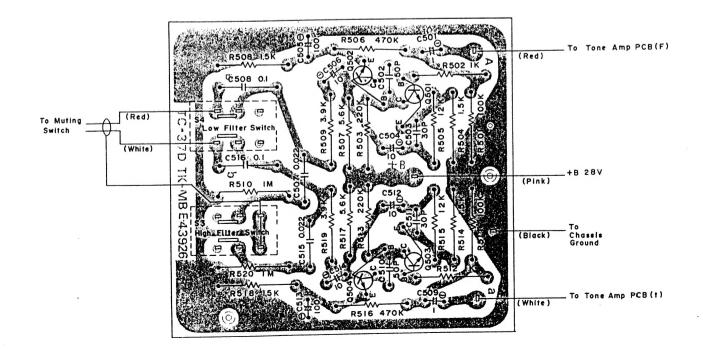
PHONO INPUT CIRCUIT BOARD DIAGRAM



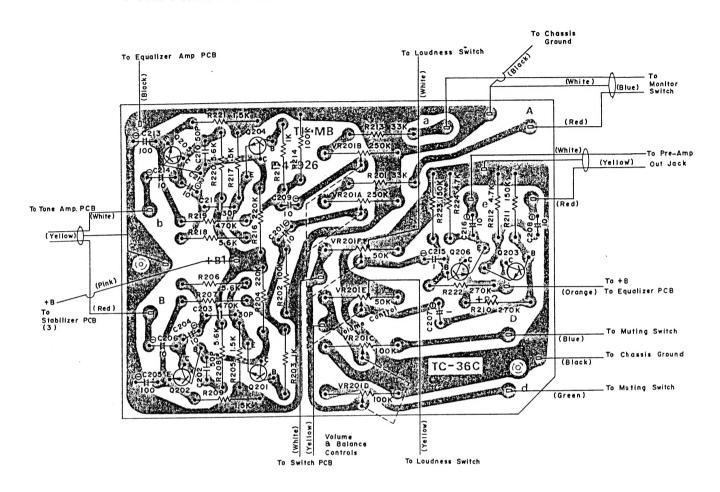
MAIN AMPLIFIER CIRCUIT BOARD DIAGRAM



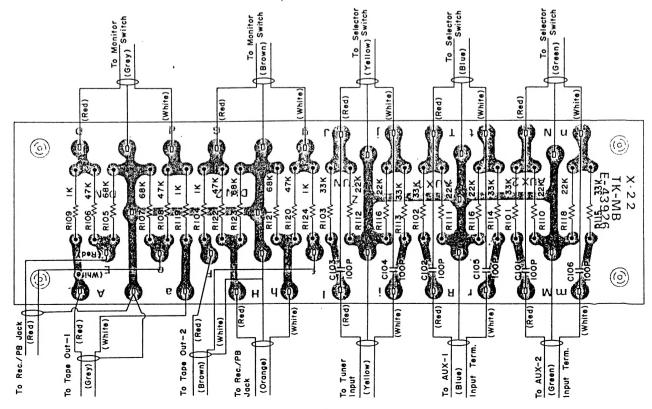
FILTER CIRCUIT BOARD DIAGRAM



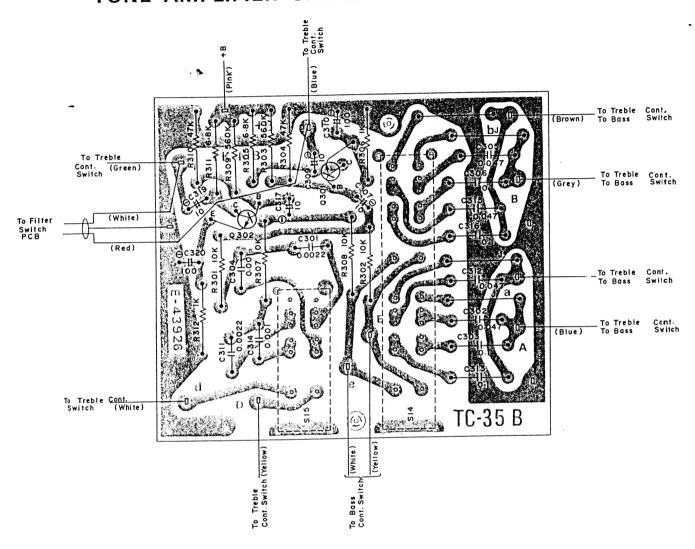
PRE-AMPLIFIER CIRCUIT BOARD DIAGRAM



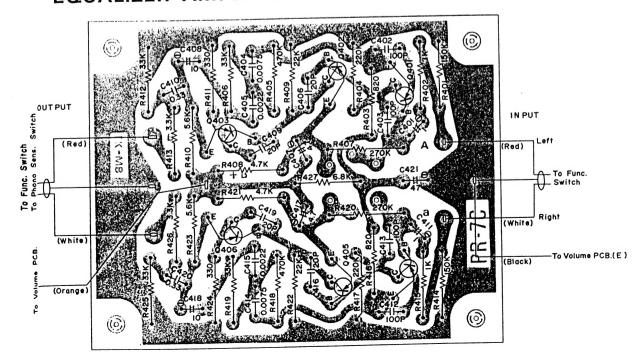
AUXILIARY INPUT CIRCUIT BOARD DIAGRAM



TONE AMPLIFIER CIRCUIT BOARD DIAGRAM

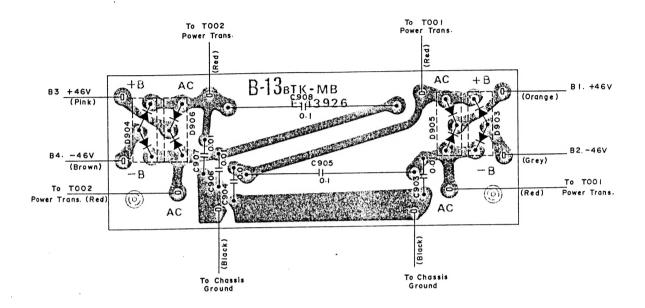


EQUALIZER AMPLIFIER CIRCUIT BOARD DIAGRAM

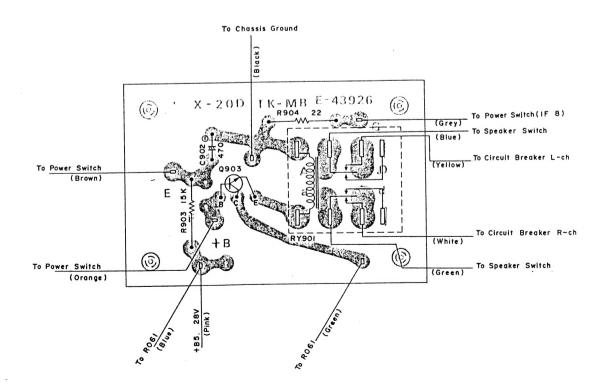


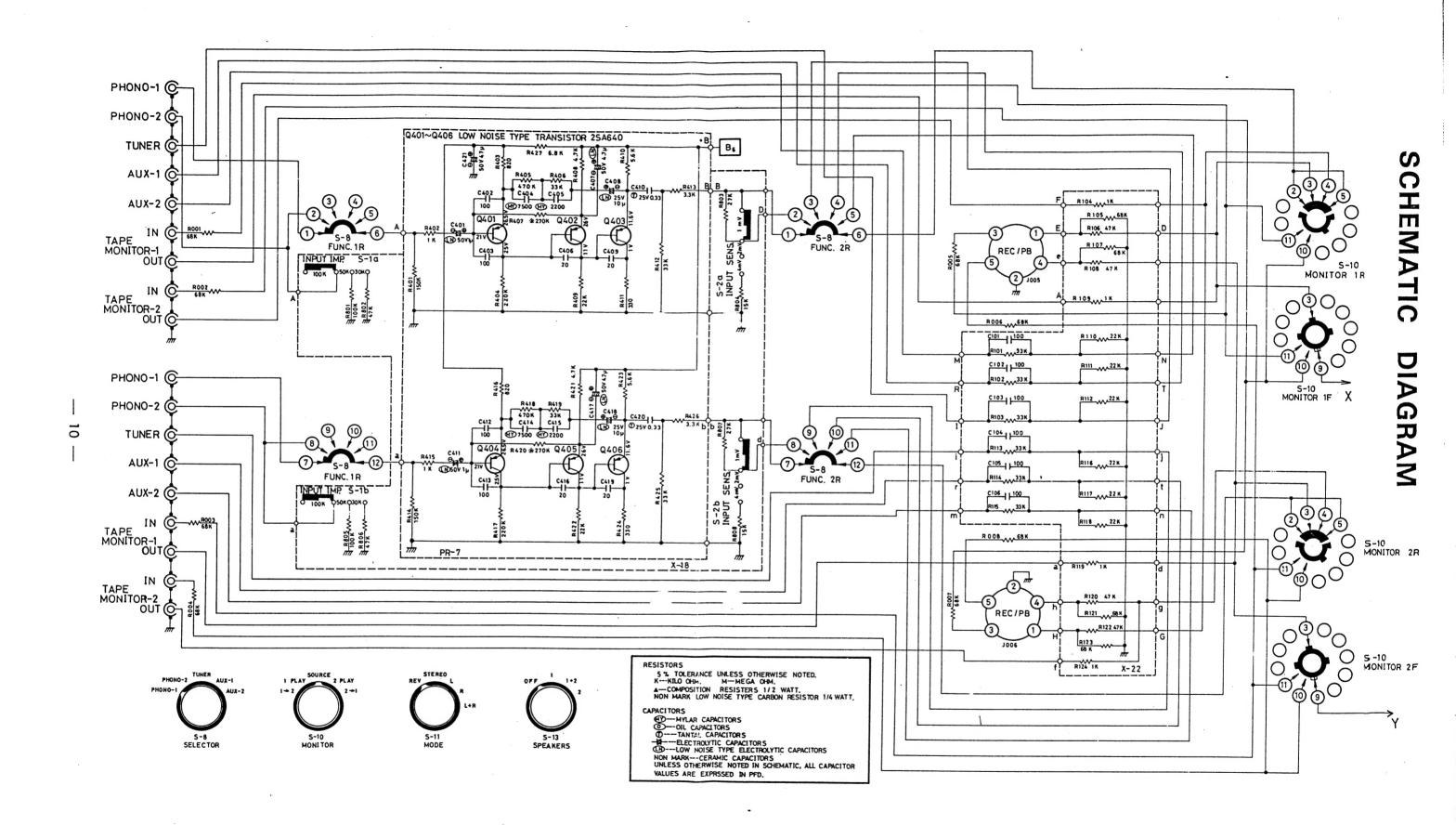
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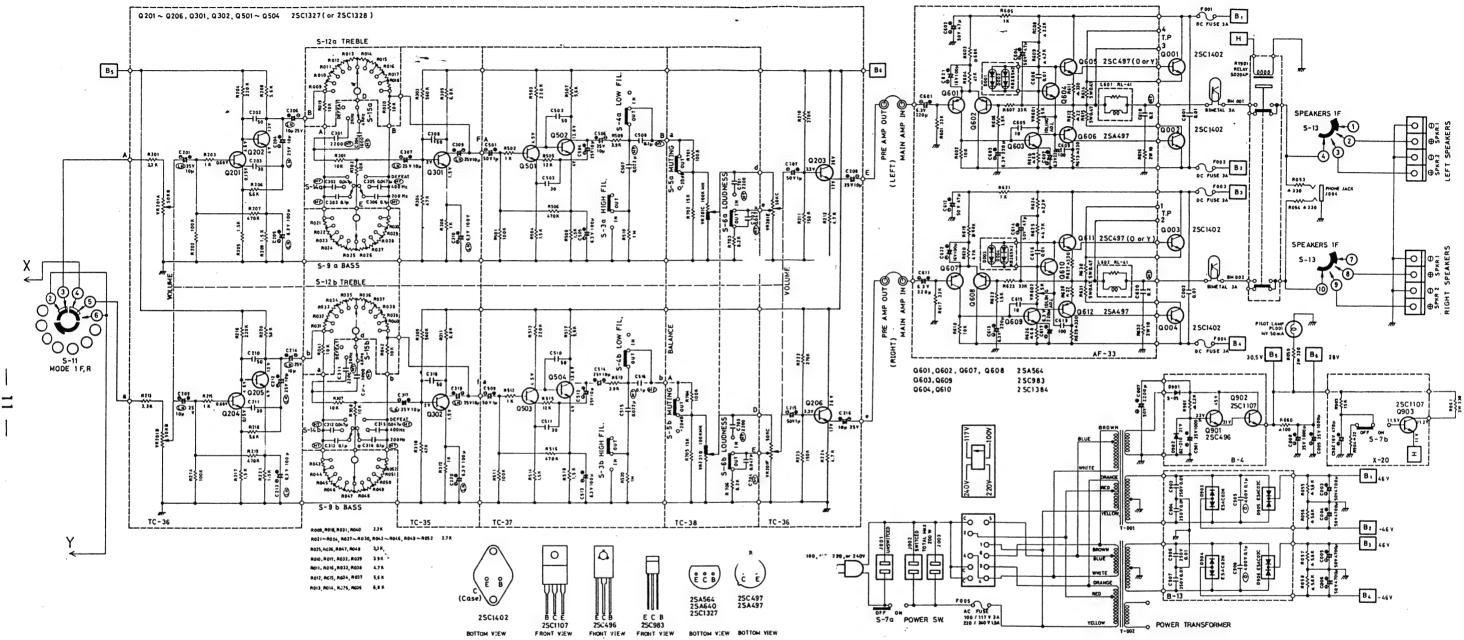
RECTIFIER CIRCUIT BOARD DIAGRAM



RELAY CIRCUIT BOARD DIAGRAM







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ADDENDUM

ADDENDUM: CHANGES

The following changes have been made on the Main Amplifier Circuit Board concerns from the production units of Serial No. E 67611 and F 012161 and on.

- Bracket, Main Amp PCB changed from type CR6 (Part No. 648211117) to type CR4 (Part No. 648211120).
 DIFFERENCE: The new type has the insert portion slightly shorter than the old type.
- MAIN Amp PCB changed from the board type "AF-33C" (Part No. 140600651) to the type "AF-33D" (Part No. 140600655).

REASON: In accordance to the change incorporated as the item 1 above.

NOTE: Main Amp PCB w/components is also changed from Part No. 141610231 to Part No. 141610240 accordingly to the change of the Printed Circuit Boards.

CAUTION: Do not use the new Main Amp PCB "AF-33D" on the old type Bracket, as the electrical connections may become unstable causing damages to transistors and other parts.

PARTS LIST

CHASSIS PARTS

Location	Part No.	Description
	116310061	Knob, Tone Turn-over switch
	116310063	Knob, Balance Control
	116310064	Knob, Volume Control
	116210009	Knob, Push Switch, Power, Muting, etc.
	116320062	Knob, Func., Mode, Tone, etc.
S7	614010103	Switch, Power
S8	601011239	Switch, Func. Selector
S9, 12	601011238	Switch, Treble and Bass
S10	601011227	Switch, Monitor
S11	601011240	Switch, Mode
S13	601011225	Switch, Speakers
J001,002,003	648211116	AC Outlet
J004	626110022	Jack, Headphones
J005,006	625001112	Pin Jack, 5P
	624100104	Pin Jack, 4P, RCA Type
	624100208	Pin Jack, 8P, RCA Type
	624100210	Pin Jack, 10P, RCA Type
	642400104	Output Terminal, 4P
	648211114	Bracket, AC Fuse
	648211117	Bracket, Main Amp. PCB
	648211118	Socket, Power Transistor
	648211119	Bracket, DC Fuse
	351140005	Lamp, 14V 50mA
BMO01,002	330111011	Circuit Breaker
Q001,002, Q003,004	301201139	Transistor, 2SC1402, Power Amp.
D001,002, D003,004	300212002	Varistor, KB-265
T001,002	205001329	Transformer, Power Supply "C type"
F001,002,003, F004,005	341220030	Fuse, 3A-3AG, DC and (AC 117V) Circuit
	RESISTOR	RS
R001,002,003,)		
		Carbon Film, 68K ±5%, 1/4W

Schematic _ocation	Part No.	Description
R009,018, }	552022222	Carbon Film, 2.2K ±5%, 1/4W
R010,017, }	552039222	Carbon Film, 3.9K ±5%, 1/4W
R001,016, R033,038	552047222	Carbon Film, 4.7K ±5%, 1/4W
R012,015, R034,037	552056222	Carbon Film, 5.6K ±5%, 1/4W
R013,014, R035,036	552068222	Carbon Film, 6.8K ±5%, 1/4W
R019,020, R041,042	552010322	Carbon Film, 10K ±5%, 1/4W
R021,022,023, R024,027,028, R029,030,043, R044,045,046, R049,050,051, R052	552027222	Carbon Film, 2.7K ±5%, 1/4W
R025,026, R047,048	552033222	Carbon Film, 3.3K ±5%, 1/4W
R053,054	551033133	Composition, 330 ±10%, 1/2W
R055,056, } R057,058	551056233	Composition, 5.6K ±10%, 1/2W
R059,061	553133163	Metal Oxide, 330 ±10%, 3W
R060	551010133	Composition, 100 ±10%, 1/2W
	CAPACITO	ORS
C001,002	440100985	Ceramic, 0.01 mfd, 250V
C003,004, }	400400449	Electrolytic, 4700 mfd, 50V
C007	400220449	Electrolytic, 2200 mfd, 50V
C008,009	402100439	Electrolytic, 1000 mfd, 35V

AUX INPUT DIVIDING CIRCUIT BOARD

Schematic Location	Part No.	Description	
	RESISTOR	S	
R101,102,103, R113,114,115	552033322	Carbon Film, 33K ±5%, 1/4W	
R104,109, R119,124	552010222	Carbon Film, 1K ±5%, 1/4W	
R105,107, R121,123	552068322	Carbon Film, 68K ±5%, 1/4W	
R106,108, }	552047322	Carbon Film, 47K ±5%, 1/4W	

Schematic Location	Part No.	Description
R110,111,112 R116,117,118	1552022322	Carbon Film, 22K ±5%, 1/4W
	CAPACITO	DRS
C101,102,103,	440101183	Ceramic, 100pF ±10%, 250V
	140800147	Printed Circuit Board "X-22"
	141810149	AUX Input Circuit Board Assembly

PRE-AMPLIFIER CIRCUIT BOARD

Schematic		
Location	Part No.	Description
	RESISTOR	S
R201,213	552033222	Carbon Film, 3.3K ±5%, 1/4W
R202,214	552010422	Carbon Film, 100K ±5%, 1/4W
R203,215	552010222	Carbon Film, 1K ±5%, 1/4W
R204,216	552022422	Carbon Film, 220K ±5%, 1/4W
R205,209)	552015222	Carbon Film, 1.5K ±5%, 1/4W
R217,221	002010222	Carbon 1 mm, 1.510 2010, 11 111
R206,208, }	552056222	Carbon Film, 5.6K ±5%, 1/4W
R218,220	USEUSULLE	
R207, 219	552047422	Carbon Film, 470K ±5%, 1/4W
R210,222	552027422	Carbon Film, 270K ±5%, 1/4W
R211,223	552015422	Carbon Film, 150K ±5%, 1/4W
R212,224	552047222	Carbon Film, 4.7K ±5%, 1/4W
VR201	525121118	Variable, Vol. and Bal. Control
		(100 kmn. 50k Bx2,50kcx2)

Schematic		
Location	Part No.	Description
	CAPACITO	ORS
C201,204,206,	412100720	Electrolytic, 10 mfd, 25V (low noise)
C209,212,214 5	412100729	Electrolytic, to find, 25 v (fow fields)
C202,210	440501283	Ceramic, 50pF ±10%, 250V
C203,211	440301283	Ceramic, 30pF ±10%, 250V
C205,213	412100509	Electrolytic, 100 mfd, 6.3V
C207,215	402100749	Electrolytic, 1 mfd, 50V
C208,216	402100629	Electrolytic, 10 mfd, 25V
	TRANSIST	TORS
Ω201,202,203,	301201134	2501327
Q204,205,206 J	301201134	2001027
	140700735	Printed Circuit Board "TC-36"
	141710227	Pre-amp. Circuit Board Assembly

TONE AMPLIFIER CIRCUIT BOARD

Schematic		
Location	Part No.	Description
	RESISTOR	as .
R301,302, R307,308	552010322	Carbon Film, 10K ±5%, 1/4W
R303,309	552056422	Carbon Film, 560K ±5%, 1/4W
R304,310	552047322	Carbon Film, 47K ±5%, 1/4W
R305,311	552068222	Carbon Film, 6.8K ±5%, 1/4W
R306,312	552010222	Carbon Film, 1K ±5%, 1/4W
	CAPACITO	DRS
C301,311	452221032	Mylar Film, 0.0022 mfd ±5%, 50V
C302,305, C312,315	452470932	Mylar Film, 0.047 mfd ±5%, 50V
C303,306, C313,316	452100932	Mylar Film, 0.1 mfd ±5%, 50V
C304,314	452101032	Mylar Film, 0.001 mfd ±5%, 50V

Schematic Location	Part No.	Description
C307,309, C317,319	412100629	Electrolytic, 10 mfd, 25V (low noise)
C308,318	440501283	Ceramic, 50pF ±10%, 250V
C310,320	412100509	Electrolytic, 100 mfd, 6.3V (low noise)
	TRANSIST	or
Q301,302	301201134	2SC1327
•	SWITCHES	3
S14	611001627	Bass Turn-over, Roll-off
S15	611001626	Treble Turn-over, Roll-off
	140700737 141710229	Printed Circuit Board "TC-35" Tone Amp. Circuit Board Assembly

EQUALIZER AMP. CIRCUIT BOARD

chematic		
ocation.	Part No.	Description
	RESISTOR	RS
R 401,4 14	552015422	Carbon Film, 150K ±5%, 1/4W
R 402,4 15	552010222	Carbon Film, 1K ±5%, 1/4W
3403,416	552082122	Carbon Film, 820 ±5%, 1/4W
R404, 417	552022422	Carbon Film, 220K ±5%, 1/4W
R 405,4 18	552047422	Carbon Film, 470K ±5%, 1/4W
R406,412,)	550000000	
1419,425	552033322	Carbon Film, 33K ±5%, 1/4W
1407,420	552027422	Carbon Film, 270K ±5%, 1/4W
1408,421	552047222	Carbon Film, 4.7K ±5%, 1/4W
1409, 422	552022322	Carbon Film, 22K ±5%, 1/4W
410,423	552056222	Carbon Film, 5.6K ±5%, 1/4W
411,424	552033122	Carbon Film, 330 ±5%, 1/4W
413,426	552033222	Carbon Film, 3.3K ±5%, 1/4W
427	552068222	Carbon Film, 6.8K \pm 5%, 1/4W
	CAPACITO	ORS
401,411	412100749	Electrolytic, 1 mfd, 50V

Schematic Location	Part No.	Description
C402,403,)		
C412,413 }	440101183	Ceramic, 100 pF ±10%, 250V
C404,414	452751032	Mylar Film, 7500 pF ±5%, 50V
C405,415	452221032	Mylar Film, 2200 pF ±5%, 50V
C406,409,	440201283	Ceramic, 20 pF ±10%, 250V
C416,419	440201203	Ceramic, 20 pr 110%, 250V
C407,417	412470749	Electrolytic, 4.7 mfd, 50V
C408,418	412100629	Electrolytic, 10 mfd, 25V
C410,420	444330943	Tantalum, 0.33 mfd ±10%, 35V
	TRANSIST	TORS
Q401,402,403 Q404,405,406	301001120	2SA640
	140500525	Printed Circuit Board "PR-7"
	141510125	Equalizer Circuit Board Assembly

FILTER SWITCH CIRCUIT BOARD

Schematic		
Location	Part No.	Description
	RESISTOR	RS
R501,522	552010422	Carbon Film, 100K ±5%, 1/4W
R502,512	552010222	Carbon Film, 1K ±5%, 1/4W
R503,513	552022422	Carbon Film, 220K ±5%, 1/4W
R504,508, R514,518	552015222	Carbon Film, 1.5K ±5%, 1/4W
R505,515	552012322	Carbon Film, 12K ±5%, 1/4W
R506,516	552047422	Carbon Film, 470K ±5%, 1/4W
R507,517	552056222	Carbon Film, 5.6K ±5%, 1/4W
R509,519	552039222	Carbon Film, 3.9K ±5%, 1/4W
R510,520	552010522	Carbon Film, 1M ±5%, 1/4W
	CAPACITO	DRS
C501,509	402100749	Electrolytic, 1 mfd, 50V
C502,510	440501283	Ceramic, 50 pF ±10%, 250V

Schematic Location	Part No.	Description
C503,511	440301283	Ceramic, 30 pF ±10%, 250V
C504,506, } C512,514	402100629	Electrolytic, 10 mfd, 25V
C505,513	402100509	Electrolytic, 100 mfd, 6.3V
C507,515	452220932	Mylar Film, 0.022mfd ±5%, 50V
C508,516	452100832	Mylar Film, 0.1 mfd ±5%, 50V
Q501,502, } Q503,504	TRANSIST	
S3,4	614020402	Switch, High and Low Filter
	140700734	Printed Circuit Board "TC-37"
	141710226	Filter Switch Circuit Board Assembly

MAIN AMPLIFIER CIRCUIT BOARD

Schematic Location	Part No.	Description	
		and the same trademand report. Many or with the same and approximate th	
	RESISTO	RS	
R601,607, }	552033333	2 Carbon Film, 33K ±5%, 1/4W	
R617,623	552055522	Carbon Film, 33K ±5%, 1/4W	
R602, 618	552010322	? Carbon Film, 10K ±5%, 1/4W	
R603,619	552068322	? Carbon Film, 68K ±5%, 1/4W	

Schematic Location	Part No.	Description
R604,620	552047322	Carbon Film, 47K ±5%, 1/4W
R605,621	552010222	Carbon Film, 1K ±5%, 1/4W
R606,622	552015222	Carbon Film, 1.5K ±5%, 1/4W
R607,624	551022233	Composition, 2.2K ±10%, 1/2W
R609,625	551047233	Composition, 4.7K ±10%, 1/2W
R610,626	551068033	Composition, 68 ±10%, 1/2W

Schematic Location	Part No.	Description
R611,613, R627,629	551033133	Composition, 330 ±10%, 1/2W
R612,628	551022033	Composition, 22 ±10%, 1/2W
R614,615, }	554147973	MPR, Cement, 0.47 ±10%, 5W
R616,632	554010053	Bath-tub, 10 ±10%, 2W
	CAPACITO	DRS
C601,603,607, C611,613,617	402220509	Electrolytic, 220 mfd, 6.3V
C602,604, C612,614	402470649	Electrolytic, 47 mfd, 50V
C605,615	440101283	Ceramic, 10 pF ±10%, 250V
C606,616	440100985	Ceramic, 0.01 mfd, 250V
C608,618		Not Used .
C609,619	440101183	Ceramic, 100 pF ±10%, 250V
C610,620	450200833	Mylar Film, 0.2 mfd ±10%, 50V
C621,622	402100519	Electrolytic, 100 mfd, 16V

Schematic		
Location	Part No.	Description
	COIL	
L601,602	220401120	Anti-parasitic
	TRANSIS	TORS
Q601,602, Q607,608	301001116	2SA564
Q603,609	301201140	2SC983
Q605,611	301201119	2SC497
Q606,612	301001116	2SA497
Q604,610	301201132	2SC1384
	POTENTIO	OMETERS
VR601,602	510502121	5K, Idling Current Adj.
	127012128	Heat Sink, for Pre-driver, Q603,609
	127012127	Heat Sink, for Driver, Q605,606,611,612.
	140600651	Printed Circuit Board "AF-33"
	141610231	Main Amp. Circuit Board Assembly

LOUDNESS CIRCUIT BOARD

Schematic		•
Location	Part No.	Description
	RESISTOR	RS
R701,704	552010422	Carbon Film, 100K ±5%, 1/4W
R702,705	552015322	Carbon Film, 15K ±5%, 1/4W
R703,706	552082222	Carbon Film, 8.2K ±5%, 1/4W
	CAPACITORS	
C701,703	452221032	Mylar Film, 0.0022 mfd ±5%, 50V

C702,704	452470932	Mylar Film, 0.047 mfd ±5%, 50V
\$5, 6	614020402	Switch, Muting and Loudness
	140700736	Printed Circuit Board "TC-38"
	141710229	Loudness Circuit Board Assembly

PHONO SWITCH CIRCUIT BOARD

Schematic Location	Part No.	Description
	RESISTOR	RS
R801,805	552010422	Carbon Film, 100K ±5%, 1/4W
R802,806	552047322	Carbon Film, 47K ±5%, 1/4W
R803,807	552027322	Carbon Film, 27K ±5%, 1/4W
R804,808	552015322	Carbon Film, 15K ±5%, 1/4W

Schematic Location	Part No.	Description
	SWITCHE	S
S1, 2		Phono Input Imp. and Input Sens. Selector
	140800148	Printed Circuit Board "X-18"
	141810150	Phono Switch Circuit Board Assembly

STABILIZER CIRCUIT BOARD

Schematic		
Location	Part No.	Description
	RESISTOR	·
R901	551022233	Composition, 2.2K ±10%, 1/2W
	CAPACITO	DR .
C901	402100439	Electrolytic, 1000 mfd, 35V
	TRANSIST	ors
Q901	301201131	2SC496

Schematic Location	Part No.	Description
Ω902	301201133	2SC1107
	DIODES	
D901 D902		S-05, Rectifier BZ-310, Zener
		Printed Circuit Board "B-4" Stabilizer Circuit Board Assembly

RELAY CIRCUIT BOARD

Schematic Location	Part No.	Description
	RESISTO	RS
R903 R904		Carbon Film, 15K ±5%, 1/4W Composition, 22 ±10%, 1/2W
	CAPACITO	OR .
C902	402470516	Electrolytic, 470 mfd, 16V

Schematic Location	Part No.	Description	
	TRANSISTORS		
Q903	301201133	2SC1107	
RY901	240111221	Relay	
	140800142	Printed Circuit Board "X-20"	
		Relay Circuit Board Assembly	

RECTIFIER CIRCUIT BOARD

Schematic Location	Part No.	Description	
	CAPACITO		
C903,904 C906,907 C905,908	440100985 431100894	Ceramic, 0.01 mfd, 250V Oil, 0.1 mfd ±20%, 400V	
	DIODES		
D903,904	300919010	ESACO2-N, Rectifier	

Schematic Location	Part No.	Description
D905,906	300919009	ESACO2-C, Rectifier
	140800145	Printed Circuit Board "B-13"
	141810145	Rectifier Circuit Board Assembly

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